

UK Plus Flue System

A modular, high quality stainless steel concentric flue system for balanced flue applications.

SCHIEDEL





Schiedel UK Plus outstanding steel style and performance

Schiedel is a leading supplier of prefabricated chimney systems in Europe with the widest choice of chimney and flue products. Schiedel is at the forefront in product and service innovation, with systems and solutions that are reliable, innovative and cost-effective.

Our products conform to the most stringent standards of design, manufacture and performance required world-wide, and are CE certified in accordance with EN 1856-1 and EN1856-2 and manufactured under BS EN ISO 9001-2000 quality control systems.

Schiedel always strives to deliver the highest quality to the customers all over the world – the highest quality products, an outstanding engineering and excellent service – in short, an unparalleled experience for our customers. The foundation is our deep-rooted, technical in-house know-how, accumulated over decades and the fact that more than 90% of our production is produced in-house at our European plants. All Schiedel products are certified to European and local standards.

System overview

Product description	UK Plus is a modular, high quality stainless steel concentric flue system for balanced flue applications. It is designed to operate with room sealed condensing or non-condensing gas or oil appliances in positive or negative pressure with continuous operating temperature up to 200 °C, without the seal it can be used on gas fires with a temperature rating of up to T600.
Installation	Outside or inside a building
Fuels	Gas and Oil
Operating temperature	≤ 200 °C with seal < 600 °C without seal
Mode of operation	 Negative pressure (N1 ≤ 40 Pa) Positive pressure (P1 ≤ 200 Pa) with silicone lip seal gaskets Wet / Dry
Inner pipe material	EN 1.4404 (AISI 316L), 0,4 mm thickness
Outer case material	EN 1.4301 (AISI 304), 0,4 mm thickness
Outer case finish	- BA (bright annealed) - Painted white
Connection	Push fit system, elements secured by locking band
Diameters	80/130, 100/150, 130/200

EN 1856-1 System chimney:	036 – CPR – 91236-057
CE Designation:	T200 - P1 - W - V2 - L50040 - O00 T200 - P1 - W - Vm - L50040 - O00. T600 - N1 - W - V2 - L50040 - O50 T600 - N1 - W - Vm - L50040 - O50

EN 1856-2 Connecting flue pipe:	0036 – CPR – 91236-058	
CE Designation:	T200 - P1 - W - V2 - L50040 – O30 T200 - P1 - W - Vm - L50040 – O30	

System properties:

- Multi purpose concentric system in lightweight design
- Suitable for internal and external application
- Silicone gaskets ensure P1 pressure tightness
- With viton gaskets suitable also for oil appliances
- High quality engineered joints secured by locking bands
- Wide range of installer friendly accessories
- No thermal bridges

Application area:

- Flue gas extraction and air supply of room-sealed appliances
- Condensing appliances
- Residential or commercial use



Design guide

Mandatory requirements

The system must be installed according to European Norms, national building regulations and instructions of the manufacturer as indicated in the documentation. Apart from the general instructions there are specific instructions in connection with the type of connected gas appliance. Always refer to installation instructions of the boiler manufacturer for details. Special attention should be drawn to max. permitted pipe length of the flue system (can be found in appliance installation manual). In some cases a special appliance adaptor should be used to connect the appliance with UK Plus flue system.

The connection to the appliance may be carried out only by a competent person. Connection to an appliance that is connected to the fuel supply must be carried out by a Gas Safe (Gas) or OFTEC (Oil) registered installer.

Flue diameter

The chimney size should be as recommended by the appliance manufacturer. The operational requirements of the appliance and the configuration of the flue must satisfy the flue sizing requirements of EN13384-1.

Flue route

The flue should remain as straight as possible through its entire length to assist flow. Bear in mind that each tight bend reduces max. permitted pipe length.

Distance to combustibles



In accordance with building regulations, it is essential that the correct distance to combustible material is maintained. UK Plus is suitable for use with low temperature or condensing gas and oil appliances with flue gas temperatures < 200°C. Where used as a System Chimney at low temperature, the system may be installed with 0mm distance to combustibles.

Where the system is being used in the horizontal at low temperature , <200°C, then a distance to combustibles of 30mm is required.

Where used on a high temperature application where flue gases could be up to 600°C, then a distance to combustibles of 50mm is required. In this application the chimney must be fully ventilated.

Enclosure/Shafts

With the exception of the room containing the appliance, where the chimney passes through any part of the building, where there is a risk of accidental human contact, i.e. a bedroom etc., or where there is a risk of contact with combustible materials, the chimney must be enclosed in an appropriate way to meet Building regulations. The minimum distance to any combustible material, including loft insulation, must be respected.

Inspection

According to national regulation, provisions should be made to enable easy access for inspection and cleaning. Respective national building code and requirements of appropriate standards should be observed. We recommend to consult competent chimney sweeper on the arrangement of the inspection openings.

Provision for Condensate Disposal (subject to appliance manufacturer recommendations)

Condensing appliances need provision for drainage. Choose appropriate flue drainage components, normally fitted at the base of the stack and close to the appliance outlet. A 3° slope (5 cm/m) from vertical run towards the appliance must be maintained, using the appropriate 87° bend and 87° tee.

On longer horizontal runs there might be additional supports required to support the flue in order to maintain the required slope.

Design guide

Load bearing information

A	Max. installation height from base or intermediate support	30 m
В	Max. distance between lateral supports	4 m
с	Max height above last support	3 m

Appliance/Chimney Connection

Connection to the appliance should be done by using appropriate appliance connector.

Requirements on location of flue/gas system termination

Flue termination for gas appliances are subject to EN 15287-1. Annex M gives recommendations for the most common siting situations encountered. Adjacent taller structures and roof windows may require increased height. Please refer also to requirements on air/flue pipe outlet specified in installation instructions of the connected appliance.

Lightning protection

Stainless steel flue gas system can be damaged by a lightning strike. If a building has a lightning conductor circuit make sure that flue gas system is linked to it.

Support Components

The weight of a chimney system requires independent support. Minimal weight should be borne by the appliance. The weight of the chimney can be supported from floor level by using a base support plate, or floor support; from the wall by using wall support top plates together with side plates or cantilever brackets; or from first floor level by using a support plate fixed to the floor/ceiling joists.

Wall brackets are non load bearing and provide lateral support only. Refer to the load bearing tables for full details of maximum loadings.

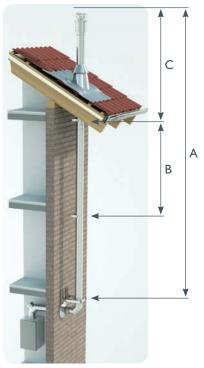
Free standing height above the roof

Where the flue is freestanding above the roof and its height exceeds 1.5 m above the last support or above the roof, a guy wire bracket must be used and every 1.5 m thereafter in conjunction with guy wires or rigid stays (provided by others). Alternatively a height of up to 3 m can be achieved unsupported using extended locking bands at the joint immediately below the last support and on every joint above it.

CE data plate

After installation a chimney plate must be applied. This is the responsibility of the installer.





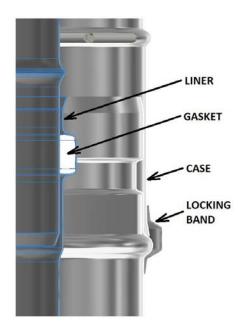
Installation instructions

Installation - which way up?

All flue gas carrying components must be installed with the direction arrow on the product label pointing to termination with the external male spigot of the case uppermost.

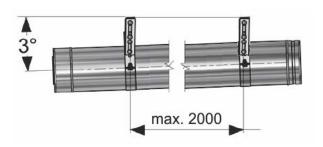
Jointing System

All joints in the UK Plus chimney range are made by means of a simple push fit jointing method. This is achieved by the engineered spigot and socket system having a pronounced lead-in-edge to ease assembly. When installing UK Plus components, Gaskets should be fitted dry and lubricant applied to the external of the male liner spigot. All pipes, tees, wall support top plate and terminals are supplied with a standard locking band.



Thermal expansion

All UK Plus elements are designed to allow for thermal expansion of the liner within each joint, so there is no requirement for any additional expansion joints when using the UK Plus System.



Horizontal installation

When UK Plus is installed in horizontal runs, pipe elements should be supported every 2 m to prevent sag and maintain a 3° slope for condensate disposal.

Installation examples

Installation inside the house

UK Plus is mounted directly ontop of the appliance and consists only of vertical sections of the flue.

If the length of the flue exceeds the load bearing capacity of the appliance, weight can be distributed by installing a support plate in the ceiling structure. In national regulations of some EU countries (including UK & ROI) flues penetrating living areas must be installed in enclosures to meet building regulation.



Installation through the outside wall

The connecting flue pipe runs at an angle of 3° through the outside wall and terminates with a horizontal terminal. The design of the terminal prevents recirculation of flue gases into combustion air.

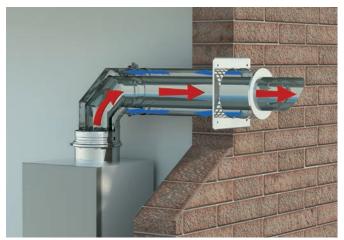
The national regulations should be checked prior to such installation as some countries limit the max. allowed heat output.



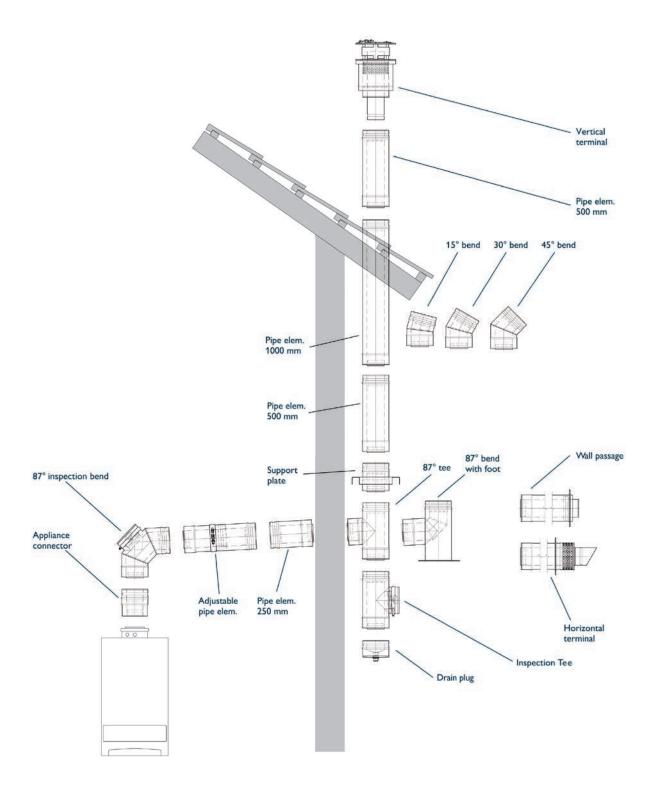
Installation on the outside wall

The connecting flue pipe runs at an angle of 3° through the outside wall with transition into the vertical run through an 87° bend.

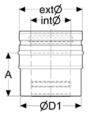
The vertical section of the flue is supported with a top plate installed immediately above the bend and additionally secured with cantilever brackets. An offset can be included into vertical run to avoid penetration through the roof.



System components

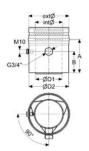


Starting components



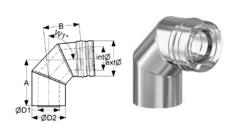


Appliance connector			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	90	99	99
ØD1	126	148	198
kg	0.34	0.38	0.51
SAP	173981	174387	174388





Appliance connector with	test point		
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	125	125	125
В	80	80	80
ØD1	79	99	129
ØD2	124	149	199
Weight (kg)	0.52	0.60	0.75
SAP	174370	174382	174117



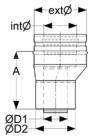
87° Appliance connector	
Int Ømm	80
Ext Ømm	130
А	165
В	125
W1°	87
ØD1	79
ØD2	124
SAP Code	174116

øD1



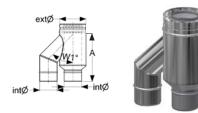
Increaser			
Int Ømm	80	100	
Ext Ø mm	130	150	
А	141	141	
ØD1	60	80	
ØD2	99	129	
SAP Code	174378	174371	

Starting components





Excentric increasing appliance connector			
Int Ømm	80	100	
Ext Ømm	130	150	
А	141	130	
ØD1	59	80	
ØD2	99	129	
Weight (kg)	0.42	0.516	
SAP	174379	174380	



Trouser section			
Int Ømm	80	100	
Ext Ømm	130	150	
А	290	288	
W1°	45	45	
Weight (kg)	0.716	1.011	
SAP	174369	174381	

Gaskets / Locking bands



Silicon Gasket (Gas On	ly)		
Int Ømm	80	100	130
Ext Ømm	130	150	200
SAP	900012446	900012447	900012449

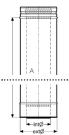


Viton Gasket (Gas & Oil)			
Int Ømm	80	100	130
Ext Ømm	130	150	200
SAP	160574	160575	160576



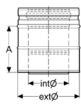
77	Locking Band			
	Int Ømm	80	100	130
	Ext Ømm	130	150	200
	SAP	144485	144486	144488

Pipes











950mm Pipe			
Int Ømm	80	100	130
Ext Ø mm	130	150	200
А	950	950	950
Weight (kg)	2.177	2.589	3.414
SAP	173920	173924	173928

445mm Pipe			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	445	445	445
Weight (kg)	1.113	1.322	1.743
SAP	173921	173925	173929

200mm Pipe			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	200	200	200
Weight (kg)	0.587	0.695	0.916
SAP	173922	173926	173930

115mm Pipe			
Int Ømm	80	100	
Ext Ømm	130	150	
А	115	115	
Weight (kg)	0.407	0.482	
SAP	173923	173927	





Structural locking band				
Int Ømm	80	100	130	
Ext Ømm	130	150	200	
SAP	101124	101125	101127	

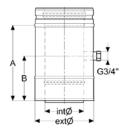


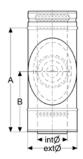


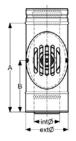
Adjustable pipe section pipe 285-370				
Int Ømm	80	100	130	
Ext Ømm	130	150	200	
A	285-370	285-370	285-370	
Weight (kg)	1.267	1.493	1.952	
SAP	173955	173956	173957	



Pipes







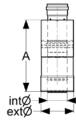


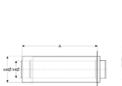
Pipe with test point			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	196	196	196
В	116	116	116
Weight (kg)	0.653	0.762	0.993
SAP	173985	173986	173987

Inspection pipe			
Int Ømm	80	100	
Ext Ømm	130	150	
A	281	281	
В	164	164	
Weight (kg)	1.043	1.280	
SAP	174373	174383	

Inspection pipe with air intake				
Int Ømm	80	100		
Ext Ømm	130	150		
А	281	281		
В	164	164		
Weight (kg)	0.943	1.185		
SAP	174374	174386		

Adjustable pipe with air intake				
Int Ømm	80			
Ext Ømm	130			
A	215-310			
Weight (kg)	0.900			
SAP	174372			





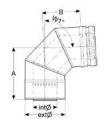


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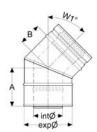
Wall pass through			
Int Ømm	80	100	130
Ext Ømm	130	150	200
A	410	410	410
Weight (kg)	1.185	1.404	1.854
SAP	173982	173983	173984

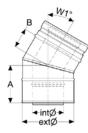
Ext Ømm	130	
A	281	
В	164	
Weight (kg)	0.943	

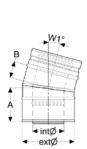
Bends



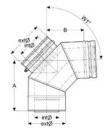














87° Bend			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	170	175	205
В	120	125	155
W1°	87	87	87
Weight (kg)	0.715	0.878	1.313
SAP	173943	173944	173945

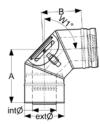
45° Bend			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	105	110	115
В	55	65	75
W1°	45	45	45
Weight (kg)	0.509	0.631	0.881
SAP	173940	173941	173942

30° Bend			
Int Ømm	80	100	130
Ext Ømm	130	150	200
A	95	100	110
В	50	55	65
W1°	30	30	30
Weight (kg)	0.470	0.581	0.815
SAP	173937	173938	173939

15° Bend			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	87	91	93
В	42	46	48
W1°	15	15	15
Weight (kg)	0.429	0.528	0.708
SAP	173934	173935	173936

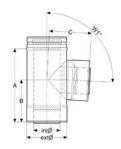
87° Inspection bend			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	190	205	265
В	145	160	220
W1°	87	87	87
Weight (kg)	1.233	1.535	2.977
SAP	173977	173978	173980

Bends / Tees



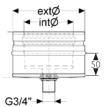


87° Bend with air intake			
Int Ømm	80	100	
Ext Ømm	130	150	
А	175	175	
В	125	125	
W1°	87	87	
Weight (kg)	0.815	0.980	
SAP	174375	174384	



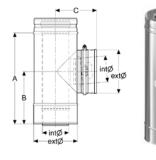


87° Tee			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	280	280	450
В	165	165	250
С	150	160	185
W1°	87	87	87
Weight (kg)	0.933	1.088	1.989
SAP	173967	173968	173969



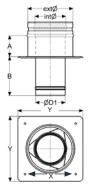


Drain plug			
Int Ømm	80	100	130
Ext Ømm	130	150	200
Weight (kg)	0.933	1.088	1.989
SAP	173958	173959	173960



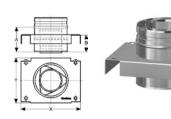
Inspection tee			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	279	279	446
В	161	161	244
С	125	135	160
Weight (kg)	1.151	1.140	2.489
SAP	173952	173953	173954

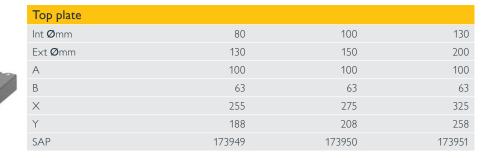
Support components

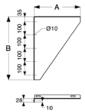




Anchor plate / Extension S	upport		
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	71	71	71
В	130	130	130
D1	79	99	129
Х	150	170	220
Y	200	220	270
SAP	173991	173992	173993

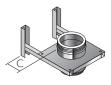








Side plates			
Int Ømm	80	100	130
Ext Ømm	130	150	200
A	220	240	290
В	470	470	470
Weight (kg)	2,2	2,4	3,2
SAP	101042	101043	101045





Cantilever Support Adjustment

Cantilever Brackets

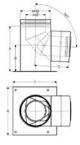
- Types 325, 475

Cantilever supports			
Int Ømm	80/130	100/150	150/200
	'C	" Min/Max (mm)	
Туре 325	50/184	50/164	50/114
Туре 475	50/334	50/314	50/264
Weight (kg)	2.4	3.0	-
SAP	101742	101743	



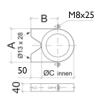


Support components





87° Tee with foot			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	301	301	301
В	176	176	176
С	225	225	225
W1°	93	93	93
Х	250	270	320
Y	220	240	290
Weight (kg)	1.737	2.019	2.745
SAP	173970	173971	173972

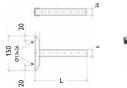




Wall band			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	138	158	208
В	116	126	151
С	131	151	201
SAP	101263	101264	101266

13			Pri	
26	c d e L	6		

Wall band extension 7		
L	130	
С	50	
d	16	
е	35	
Weight (kg)	0.3	
SAP	101735	





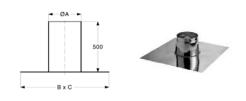
Wall band extension T	ype L1		
Туре	L1	L2	L3
L	300	450	550
b	32	32	42
Weight (kg)	1.7	2.2	2.6
SAP	101738	101739	101740

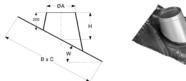




Guy wire bracket			
Int Ømm	80	100	130
Ext Ømm	130	150	200
С	130	150	200
Weight (kg)	0,44	0,47	0,54
SAP	100639	100640	100642

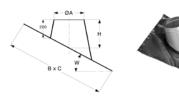
Flashings / Collars



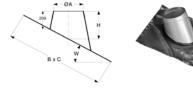




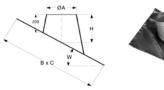


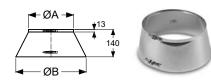












Flat flashing			
Int Ømm	80	100	130
Ext Ømm	130	150	200
A	200	200	250
B×C	700	700	750
SAP	101226	101226	101227

Wakaflex Black Flashing	3°-15°		
Int Ømm	80	100	130
Ext Ømm	130	150	200
ØA	200	200	250
B×C	689×685	689×685	742×735
Н	257	257	266
SAP Black Cone	148967	148967	148968
SAP Matt Steel	175252	175252	175253

Wakaflex Black Flashing 1	6°-25°		
Int Ømm	80	100	130
Ext Ømm	130	150	200
ØA	200	200	250
В×С	713×693	713×693	770×745
Н	313	313	332
SAP Black Cone	148985	148985	148986
SAP Matt Cone	175261	175261	175262

Wakaflex Black Flashin	g 26°-35°		
Int Ømm	80	100	130
Ext Ømm	130	150	200
ØA	200	200	250
В×С	754×703	754×708	818×758
Н	381	381	414
SAP Black Cone	149003	149003	149004
SAP Matt Cone	175270	175270	175271

Wakaflex Black Flashing	36°-45°		
Int Ømm	80	100	130
Ext Ømm	130	150	200
ØA	200	200	250
B×C	821×715	821×715	897×793
Н	474	474	523
SAP Black Cone	149021	149021	149022
SAP Matt Cone	175279	175279	175280

Storm collar			
Int Ømm	80	100	130
Ext Ømm	130	150	200
ØA	130	150	200
ØB	270	290	340
Weight (kg)	0.29	0.51	0.38
SAP	100969	100970	100642

Terminal





Trim collar

Int Ømm

Int Ømm

Ext Ømm

Ext Ømm	130	150	200
A	135	155	205
В	405	425	475
С	135	135	135
Weight (kg)	0,54	0,59	0,74
SAP	104505	104506	104508
Terminal vertical			

80

130

80

100

100

150

130

130

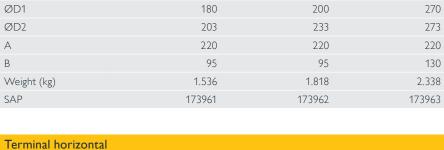
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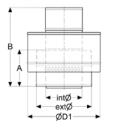


80	100	130
130	150	200
390	390	390
620	630	640
1.306	1.557	2.064
173964	173965	173966
	130 390 620 1.306	130 150 390 390 620 630 1.306 1.557

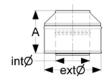
Air terminal			
Int Ømm	80	100	130
Ext Ømm	130	150	200
А	100	100	100
В	225	225	225
ØD1	180	200	270
Weight (kg)	0.680	0.795	1.118
SAP	173988	173989	173990

Top stub			
Int Ømm	80	100	
Ext Ømm	130	150	
А	100	100	
Weight (kg)	0.273	0.295	
SAP	174376	174118	

Top stub air			
Int Ømm	80	100	
Ext Ømm	130	150	
A	195	195	
Weight (kg)	0.328	0.395	
SAP	174377	174385	



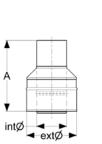




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Schiedel

WE HAVE THE COMPLETE SERVICE

Whether it's a biomass flue solution, a multi-flue chimney, a fan dilution system or a generator exhaust, we have a product to suit every commercial or industrial application.

We offer the full engeneering and technical support. Both in the private and publicsector Schiedel has unrivalled experience that you can rely on whatever the scale or nature of your project is – from chimneys to exhaust and venting systems.

Schiedel is well-known for collaborating closely with customers. We always offer our customers the best possible service. On-site, our technical team can provide site analysis and application advice as required. We can design and manufacture for projects in Europe and all over the world, and arrange for on-site installation from a small commercial installation to a large industrial application.

SCHIEDEL INSTALLER REWARDS



Exciting news from Schiedel Chimney Systems for Stove and Chimney Installers! Whenever you register an installation with our easy to use,

online guarantee registration portal, you will now accrue points based on the number of installations and installation type.

Once you have reached a minimum of 25 points, you can begin to redeem them for \pounds 25 Love2Shop vouchers.

So head on over to the portal and start to register your installations to take full advantage of our Lifetime Guarantee on ICID, and also to start earning points!



Top level services

Site survey System selection for optimum cost and performance System sizing Design and layout drawings On-site installation Ongoing technical support including facilities management

TYPICAL APPLICATIONS

CHIMNEY SYSTEMS Fluing systems for biomass, gas and oil boilers Natural draught Fan assisted/positive pressure Fan dilution Condensing Modular header

EXHAUST SYSTEMS Generators, turbines, CHP

OTHER VENTING SYSTEMS

Process plant Bakery ovens Smoke extraction Passive ventilation Fire rated service duct, cable duct Rubbish chutes

SUPPORT SYSTEMS

Building supported, internal, external Mast supported, free standing single/ multi-leg Windshield Relining existing stack

The spark in all of us

The spark in all of us is an internal north star and constant driver of all our ideas and actions. An irrepressible force of nature that constantly pushes us forward and helps us to leave old things behind.

It is the source of our inspiration to make things better, smarter, more sustainable and stay ahead of the game. The spark of our inspiration also jumps over to the people we deal with: our partners, our customers.

SPARK

STANDARD-SETTER

We spark tomorrow's industry standards & trends.

PASSIONATE

New ideas for future buildings are constantly sparked by our ingrained passion for smarter, more liveable, sustainable solutions.

CARING

We value and nurture the spark that our people carry and how they transfer it over to our customers.

PARTNERSHIP-ORIENTED

We pro-actively seek our customers feedback to let their needs spark inspiration for new technical solutions and services.

A standard

It is in our DNA to answer important questions: How does a modern chimney or fireplace need to look like, to make people happy? What exactly is it, that "sparks" a home with warmth, inspiration and a feeling of cosiness and independence? To answer these questions, we address relevant future trend topics: families, sustainability, product & design and industry.

THE SPARK is our motto under which we want to shed light on future opportunities and how to actively use them.

Spark up your life

The spark is what drives us at Schiedel, and so, looking ahead, we are proactively facing one question: what will the future hold for us?

Only by understanding the key challenges and their effects on our future lives, Schiedel will be able to continue its standard-setting ambitions.

Discover more about the future trends "family", "sustainability", "product & design" and "industry".

FAMILIES



Spending more time at home is becoming an increasingly desirable goal for many people. Thanks to online shopping and home office,

there are even more reasons to create a beautiful home. At home, families strive for maximum comfort – which leads to high expectations when it comes to aesthetics, functionality and, last but not least, convenience. Furthermore, the seamless integration of products into smart homes and on-demand services is of great importance. We are already trying to meet those requirements and contribute to space saving, cozy homes for today's and future homeowners.

PRODUCT & DESIGN



On top of products being valuable and useable, we also need to build products and experiences that are enjoyable – focusing on

how the things we have created make people feel. At Schiedel we learn from and grow with our customers. We design and constantly adjust solutions that are based on customer needs, creating product features that exceed existing norms: clear, simple and effective design that radiates peace, improves well-being and saves space.

SUSTAINABILITY



At no time it has ever been more important for us at Schiedel to offer customers longterm solutions based

on sustainability.

Both, you as a customer as well as we as a company want to proactively change the world together.

At Schiedel, we care deeply about the environment; we focus on environmentally friendly and energy-efficient, lowenergy solutions, like new filters, hybrid vents and thermo block stones. With the UK Plus system, we already provide an energy efficient, and low emission solution.

INDUSTRY



Climate change and extreme weather phenomena affect industry and economics on many different levels. The number of consci-

ous consumers is growing. We are called upon to take these changes into account when it comes to developing new products as well as innovative services. On our mission to produce sustainably, we will continue to use and search for renewable resources and look for new ways to reduce waste. Internally, we constantly push towards the future through constantly improving our production setup, BIM Offering and 3D CAD.



SCHIEDEL

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